



# POLYESTER SPRAY FILLER

## POLYESTER SPRAYING FILLER

### PRODUCT COMPONENTS

POLYESTER SPRAY FILLER – polyester spraying filler. HARDENER for the polyester filler.  
Polyester THINNER.

### PRODUCT DESCRIPTION

High quality 2-pack spraying filler for car repairs.

### PROPERTIES

- Easy to apply.
- Short hardening time.
- Good filling properties.
- Isolates primers and top coats from polyester putties.

### VOLATILE ORGANIC COMPOUNDS

VOC for the mixture = 437 [g/l]. The product fulfills the EU directive (2004/42/WE) that sets the VOC value for this product category (B/3) as 540 [g/l].

### SURFACE PREPARATION

The filler can be applied over various surfaces:

- Steel and aluminum after flattening and degreasing.
- Zinc-galvanized steel after flattening and degreasing.
- Sanded glass fibre (GFK/GRP), polyester putties, acrylic and epoxy primers.
- Existing coatings in good condition.
- We recommend sandpaper with gradations P80/P120.

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**CAUTION! Do not apply the putty directly on the reactive primers, 1-pack acrylic and nitrocellulose products.**


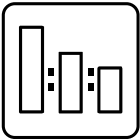
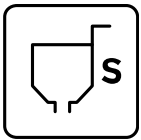
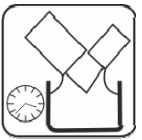

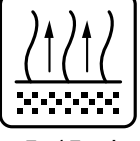
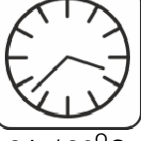

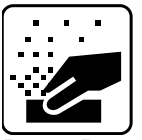


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### EFFICIENCY

1 liter of mixture is enough to get 8m<sup>2</sup> of 100 µm thick dry layer.



## APPLYING PROCESS

 Tech.info	 100:4 10%	 50s / 20°C	 20 min. / 20°C
 1÷3 X 1 2÷2,5 bar Ø 2,5÷3,0mm	 5÷15 min.	 2 h. / 20°C 25 min. / 60°C	 10÷14 min. 200-250 µm.
 P100÷P280			

## FURTHER WORKS

The putty can be over coated with:

- 2-pack acrylic primers.
- 2-pack epoxy primers.

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**CAUTION! To maintain safety, always follow the instructions given in the MSDS for the product. Close the containers immediately after application!  
Protect the hardener from overheating!**

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## GENERAL NOTES

Minimum temperature for applying is +10°C.

- Use the efficient personal protection equipment during the 2K products application. Protect the eyes and air passages.
- The rooms should be well ventilated.
- Paint spraying pistols and tools should be washed directly after application.

## STORAGE

Store the product in a sealed container, in dry and cool places, away from fire and heat sources, as well as direct sunlight.